



# Super Abrasives

## Enquiry form for super finishing stones - Oscillation type

Customer Name & Address					
Machine Name		Coolant			
Filtering Efficiency					
Component Size/Name		Material		Hardness	
Final Finish desired		Desired Roundness			
Initial Finish					
<b>Details of Current Process</b>					
	<b>Roughing</b>		<b>Finishing</b>		
Stone Spec					
Stone Size					
Pressure on stone					
Spindle Rpm					
Oscillation Frequency					
Angle of Oscillation					
Pressure					
Time taken					
Material removal					
Finish					
Stone life					
REMARKS / Improvements Required					