



Super Abrasives

Trial Report for super finishing stones - Throughfeed type

Customer Name & Address							
Machine Name				Coolant			
Filtering Efficiency							
Component Size/Name			Material			Hardness	
Final Finish desired			Desired Roundness				
Initial Finish							
Details of Current Process							
	Station 1	Station 2	Station 3	Station 4	Station 5	Station 6	
Stone Spec							
Stone Size							
Pressure							
Qty of material Finished till complete wear of stone (kgs)							
	Station 7	Station 8	Station 9	Station 10	Station 11	Station 12	
Stone Spec							
Stone Size							
Pressure							
Qty of material Finished till complete wear of stone (kgs)							
Frequency of Vibration		Roll RPM		Amplitude of Vibration			
Material Removal							
REMARKS/ Improvements Required							