



Super Abrasives

Trial Report form for Honing Stones

Customer Name & Address					
Machine Name		Type(Horizontal/Vertical)			
Coolant		Filtering Efficiency			
Component Size/Name		Material		Hardness	
Final Finish desired		Material removal desired			
Details of Trial					
	Roughing		Finishing		
Stone Spec					
Stone Size					
No. of stones per set					
Pressure on stone					
Rotation RPM					
Reciprocation Speed					
Material Removal					
Honing Time					
Stone life					
RESULTS					
	Initial Size	Final Size	Material removal	Finish obtained	
Component 1					
Component 2					
Component 3					
Component 4					
Component 5					
REMARKS					