



# Super Abrasives

## Trial Report for super finishing stones - Oscillation type

Customer Name & Address						
Machine Name				Date		
Coolant Used			Filtering Efficiency			
Component Size/Name			Material		Hardness	
Final Finish desired			Desired Roundness			
<b>Machine Parameters during Trial</b>						
	<b>Roughing</b>			<b>Finishing</b>		
Stone Spec						
Stone Size						
Pressure on stone						
Spindle Rpm						
Oscillation Frequency						
Angle of Oscillation						
Pressure						
Time taken						
Stone life						
<b>RESULTS</b>						
	Initial Size	Final Size	Material removal	Initial Finish	Final Finish	Roundness
Component 1						
Component 2						
Component 3						
Component 4						
Component 5						
REMARKS						