



Super Abrasives

Trial Report for super finishing stones - Throughfeed type

Customer Name & Address						
Date of Trial						
Machine Name				Coolant		
Filtering Efficiency						
Component Size/Name			Material			Hardness
Final Finish desired			Desired Roundness			
	Station 1	Station 2	Station 3	Station 4	Station 5	Station 6
Stone Spec						
Stone Size						
Pressure						
Qty of material Finished till complete wear of stone (kgs)						
	Station 7	Station 8	Station 9	Station 10	Station 11	Station 12
Stone Spec						
Stone Size						
Pressure						
Qty of material Finished till complete wear of stone (kgs)						
Frequency of Vibration	Roll RPM		Amplitude of Vibration			
	Initial Size	Final Size	Material Removal	Initial Finish	Final Finish	Roundness
Component 1						
Component 2						
Component 3						
Component 4						
Component 5						
REMARKS						